

Neutral Atom Lithography with a Bright Metastable Helium Beam



Claire S. Allred, Jason Reeves, Christopher Corder, Harold Metcalf

Department of Physics and Astronomy
Stony Brook University, Stony Brook, NY



Abstract

We have performed neutral atom lithography using a bright beam of metastable 2^3S_1 Helium (He^*) that is collimated with the bichromatic force and subsequent optical molasses. Incident He^* atoms damage the molecules of a monolayer of resist by depositing their 20 eV of internal energy in a pattern determined by a mechanical or "optical" mask, and a chemical etch then imprints this pattern on a 20 nm underlying gold layer. We make lines separated by $\lambda/2$ that cover the entire 3×3 mm of the exposed substrate. These results agree with our numerical simulations of the experiment.

Bright He^* Beam

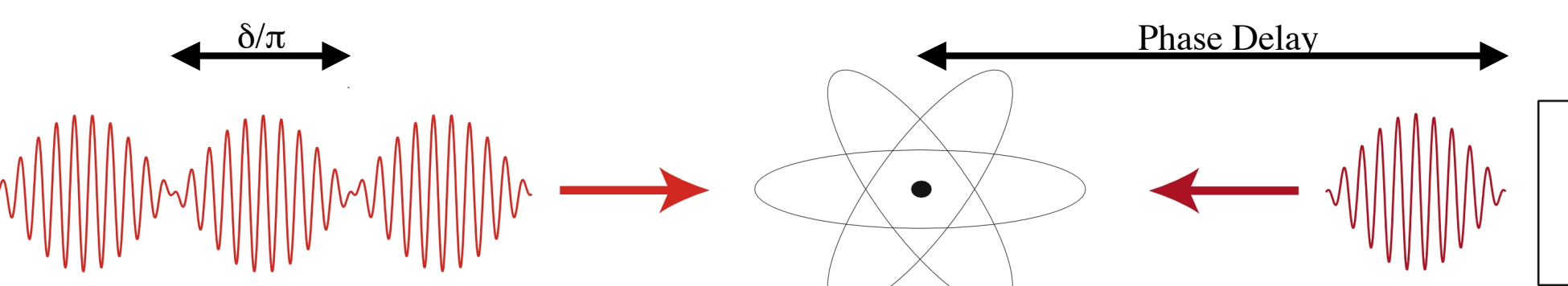
COLLIMATION

Intuitive Approach to the Bichromatic Force

Basic Ideas:

- Control momentum exchange between light field and atom by timing of counter-propagating pi pulses (phase condition).
- De-excitation process is stimulated not spontaneous emission.

The Pi-pulse model

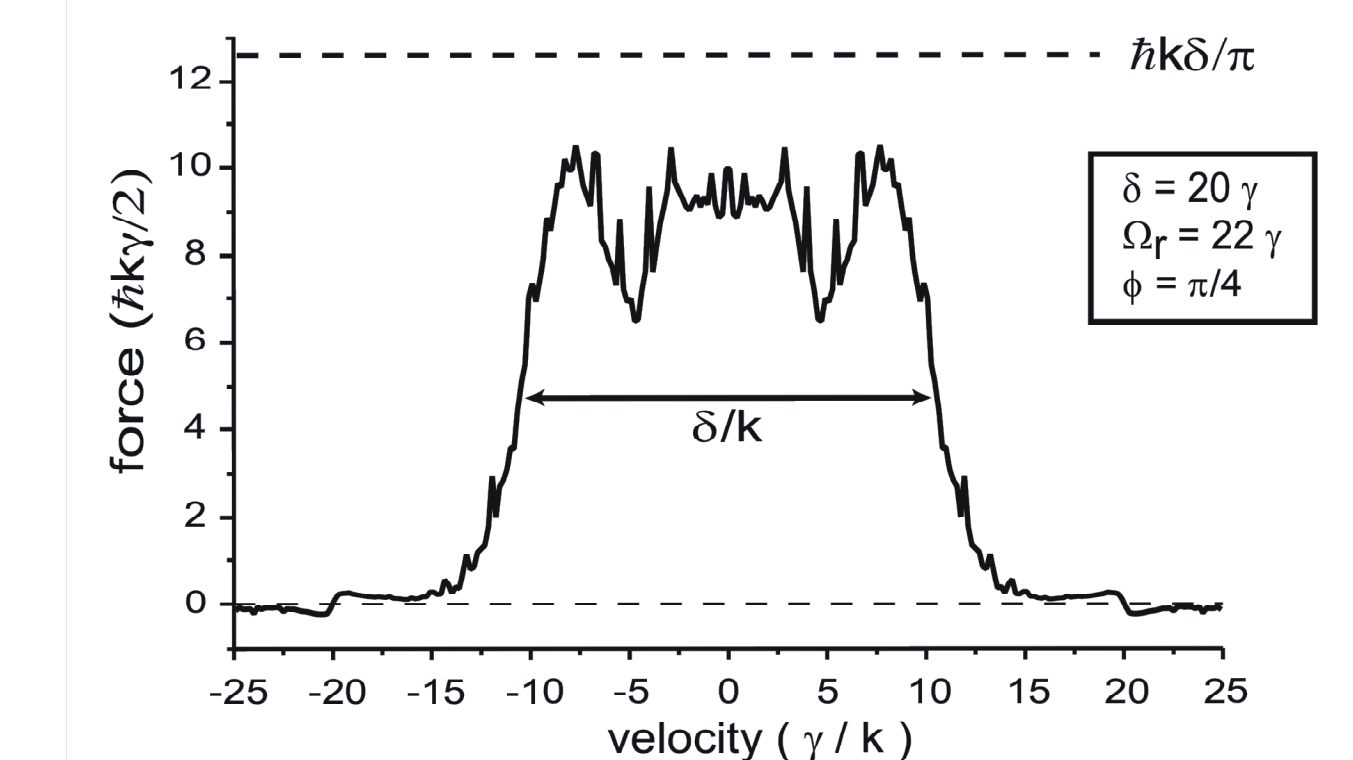


Pi-pulse condition: $\Omega_r = dE_o/\hbar = \pi\delta/4$ and $s \sim 2(\delta/\gamma)^2$

Averaged value $\rightarrow F = \frac{\hbar k \delta}{\pi} \gg \frac{\hbar k \gamma}{2}$ (huge compared to scattering force)

Magnitude of the Bichromatic Force

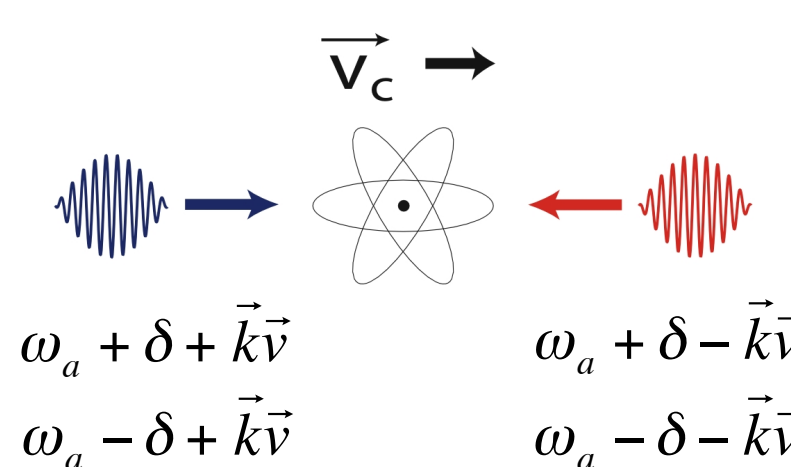
The force profile is calculated by numerical evaluation of the Optical Bloch Equations



Shift the Center Velocity of the Force

For moving atoms the counter-propagating pi-pulse trains need to be detuned by $k v$ to compensate for the Doppler shift.

$$\vec{k} \Delta \vec{v} = \Delta \omega$$



Optical Molasses Stages for Final Collimation

Bichromatic collimation results in a beam divergence of 9 mrad. Final collimation to 1.1 mrad divergence is achieved with several Doppler molasses stages.

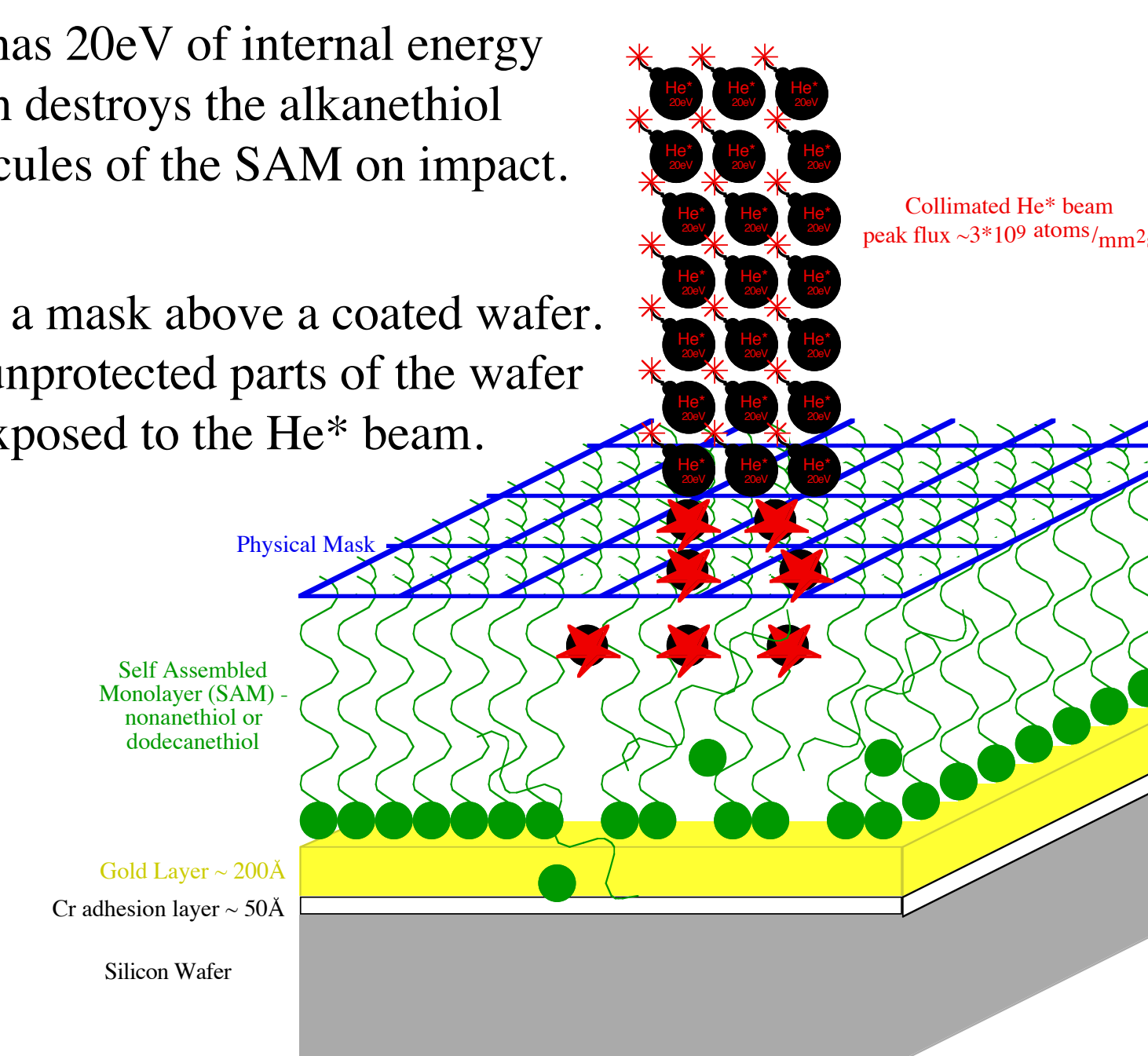
All of the collimation stages use only 8.2 cm of the atomic beamline.

Nanoscale Patterning

LITHOGRAPHY PROCESS

He^* has 20eV of internal energy which destroys the alkanethiol molecules of the SAM on impact.

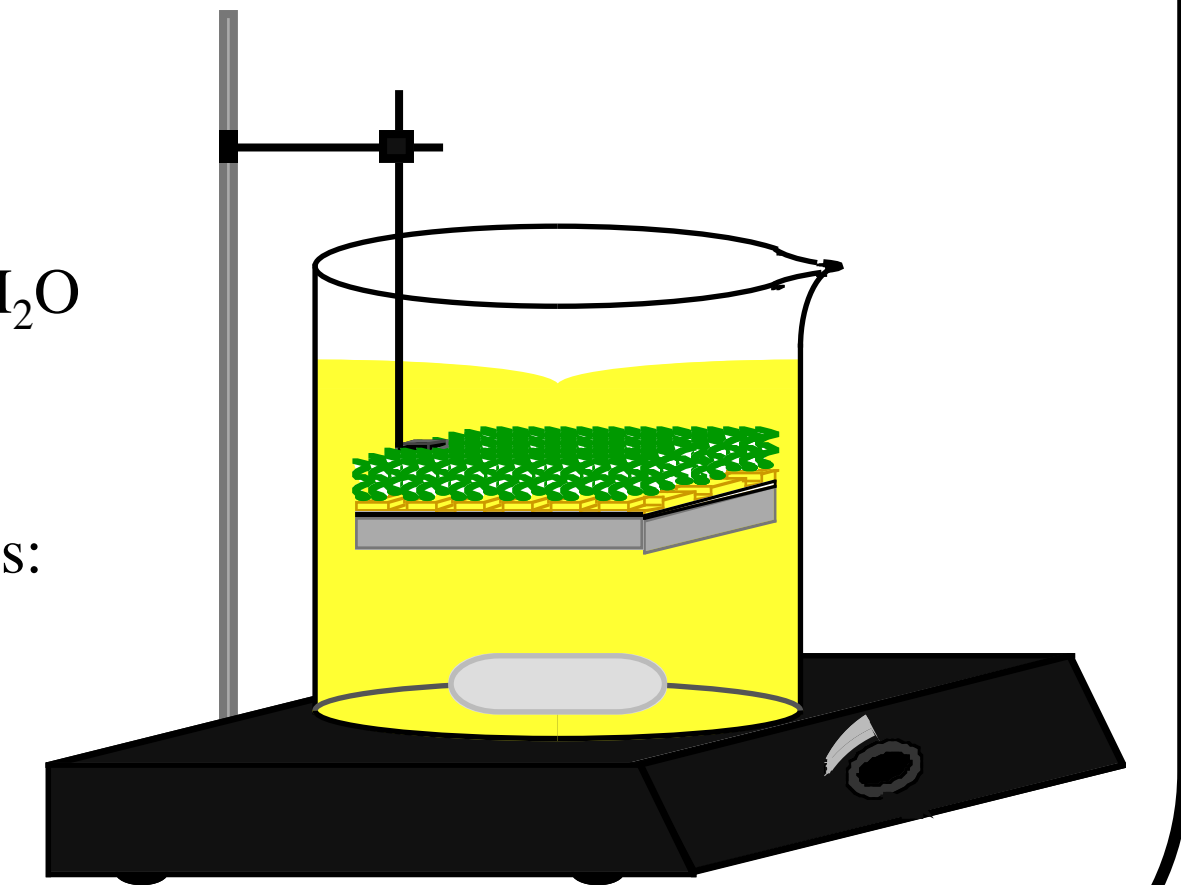
Place a mask above a coated wafer. The unprotected parts of the wafer are exposed to the He^* beam.



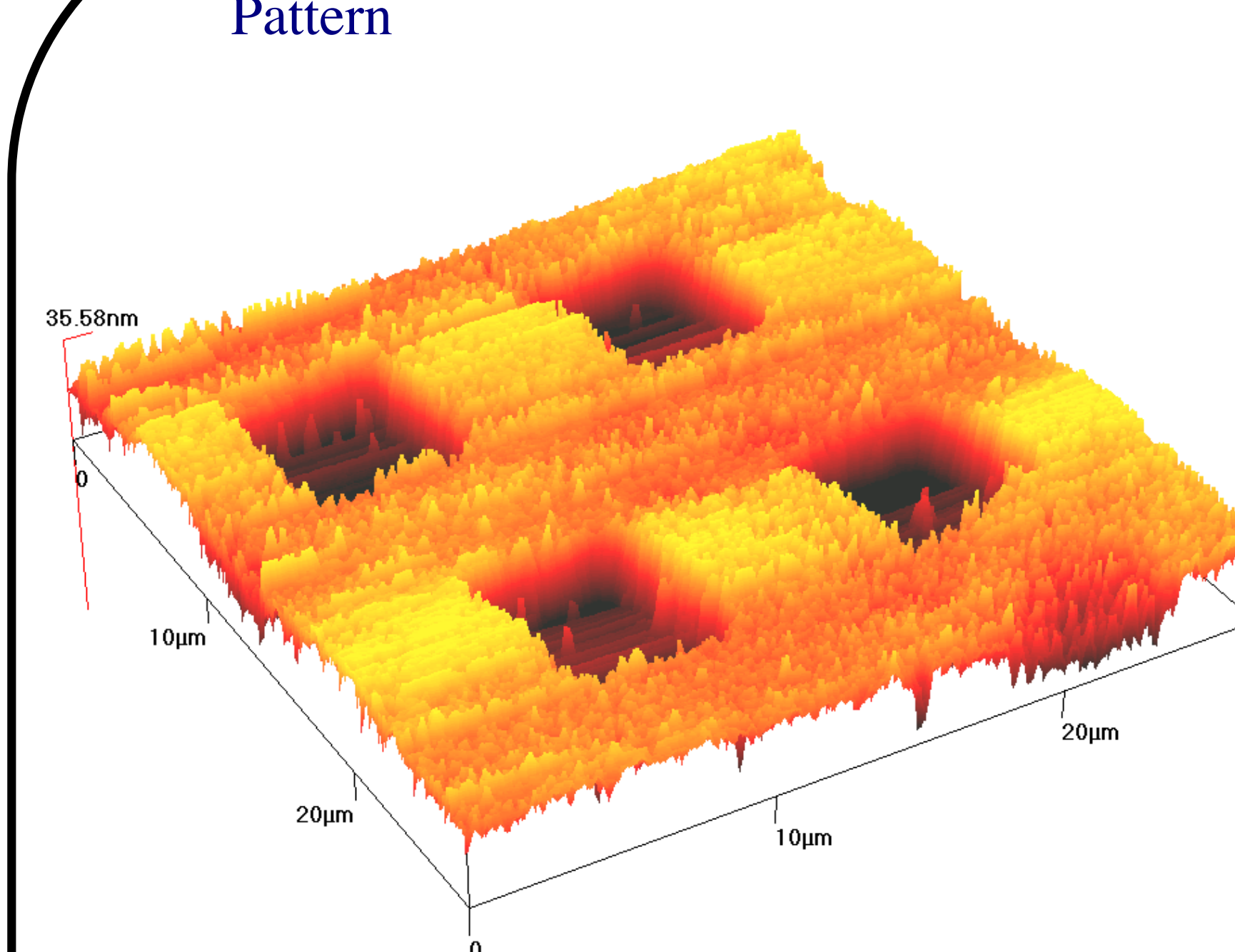
Damaged SAM molecules leave underlying Gold layer susceptible to a standard wet chemical etch [2]:

1M KOH
0.1M $K_2S_2O_3$
0.01M $K_3Fe(CN)_6$
0.001M $K_4Fe(CN)_6 \cdot 3H_2O$

Electrochemical Etch Process:
Metal Oxidation:
 $Au^0 + 2S_2O_3^{2-} = Au(S_2O_3)_2^{3-} + 2e^-$
Reduction of Oxidizer:
 $Fe(CN)_6^{3-} + e^- = Fe(CN)_6^{4-}$

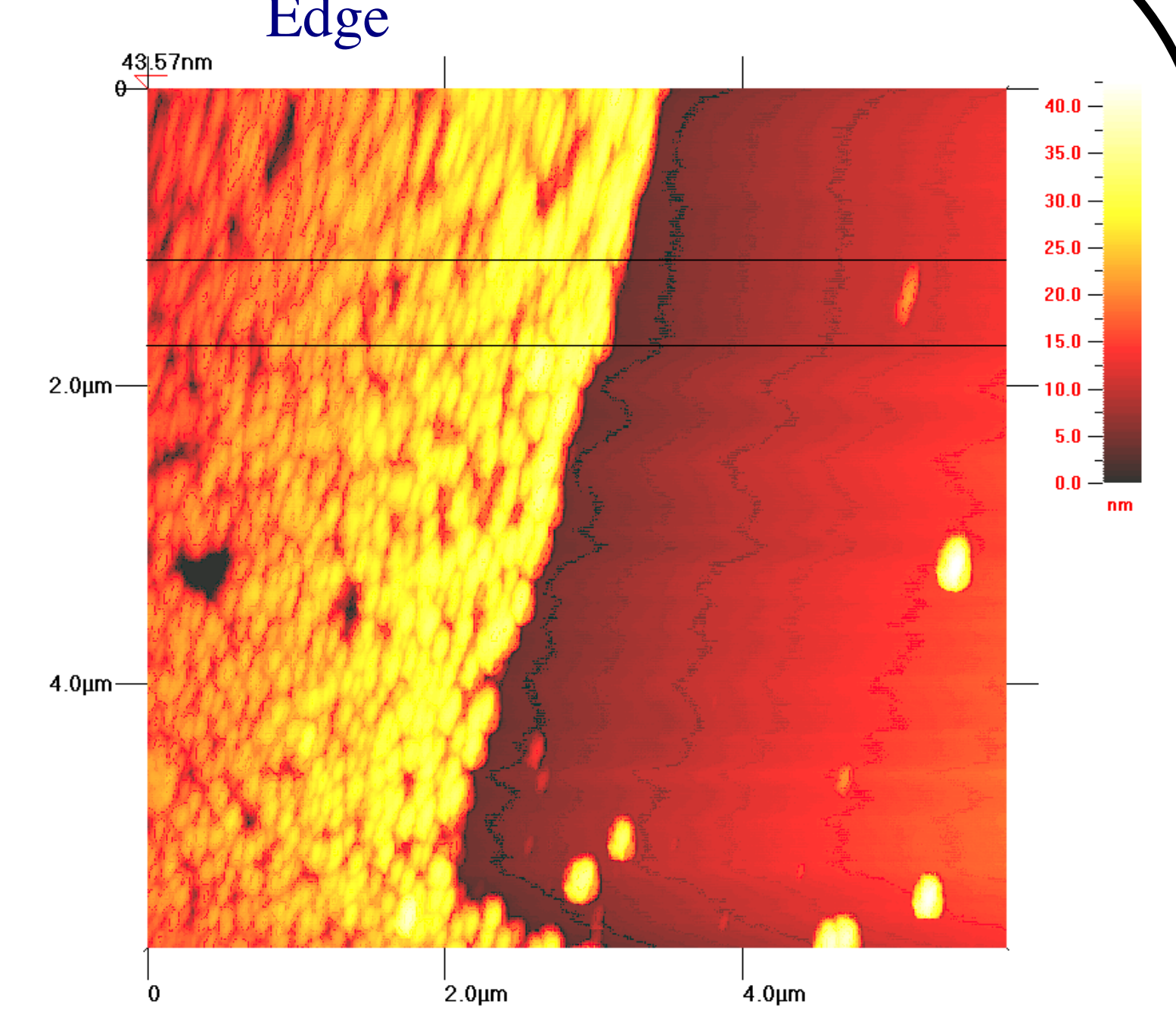


Pattern



PHYSICAL MASK:

Edge

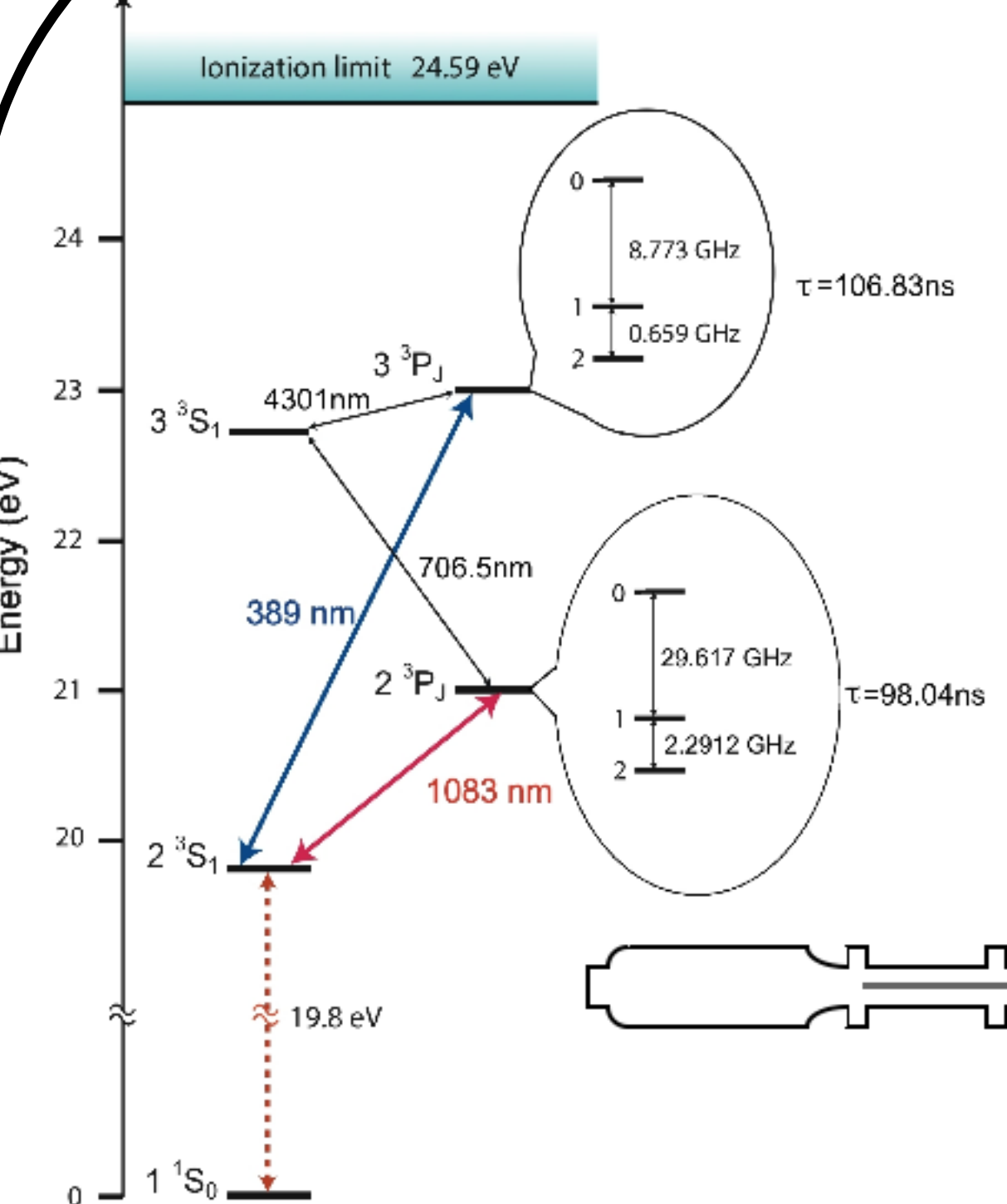


Results

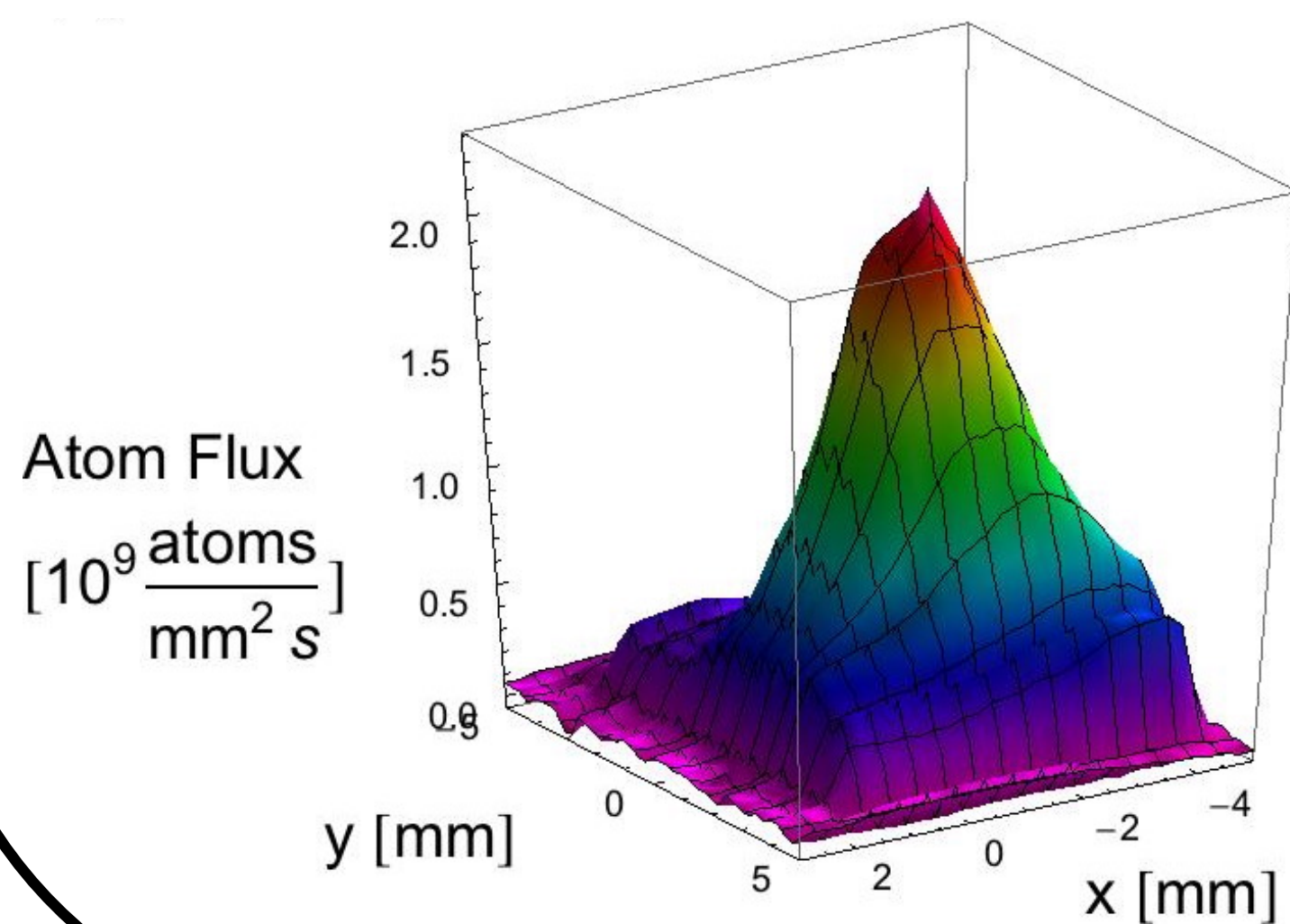
- Edge resolution of 80 nm.
- Dosage at beam peak: 3×10^{12} atoms/mm²
- Assuming ~ 10 a_v² effective area of alkanethiol molecule on surface, we have an exposure dose of 0.59 He^* atoms per resist molecule.

EXPERIMENTAL SETUP

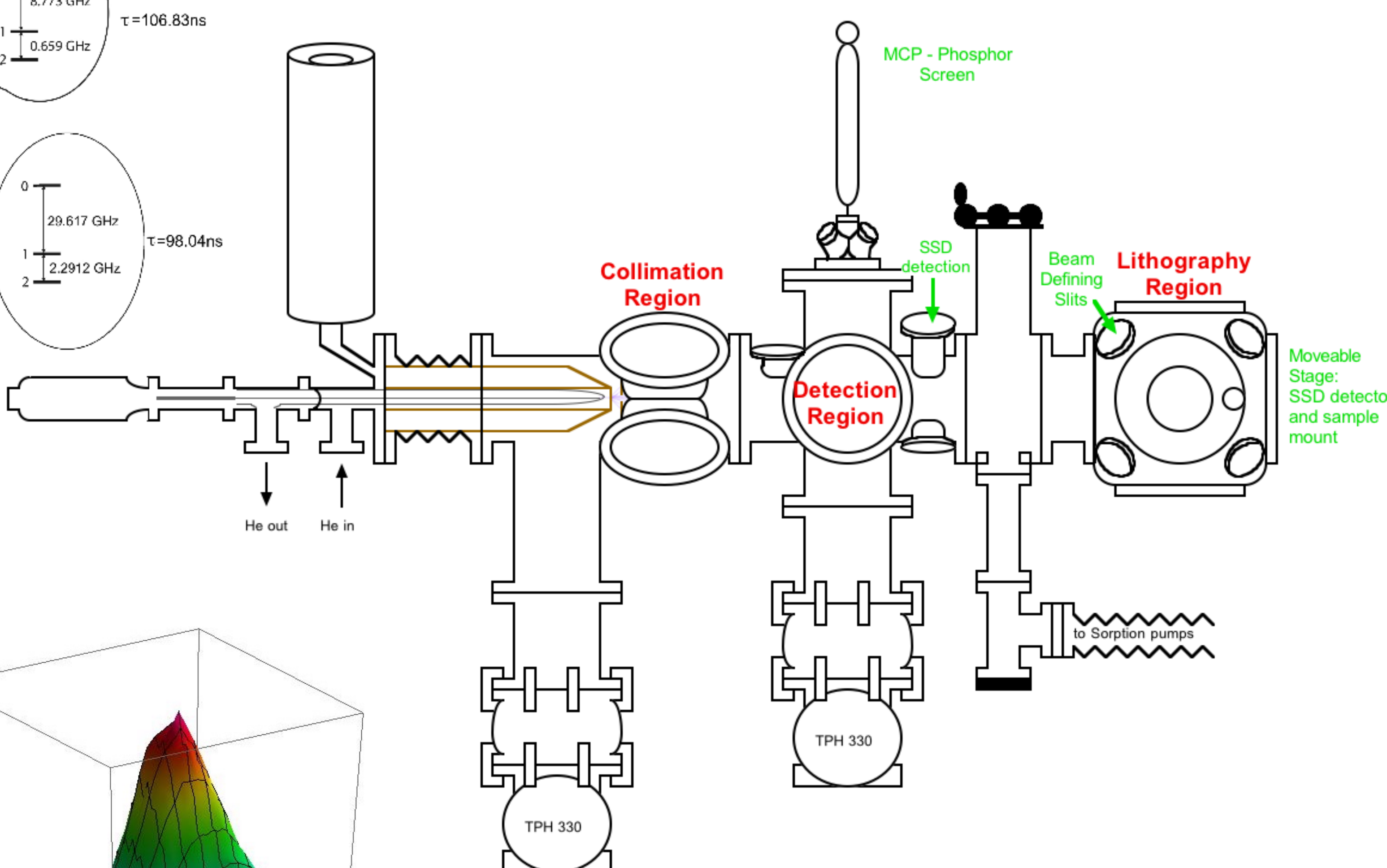
Metastable Helium



Atomic Beam



Experimental Chamber



The reverse flow DC discharge source produces He^* atoms with a $v_r = 1000$ m/s and a flux of $\sim 0.5 \times 10^{14}$ atoms/sr [1].

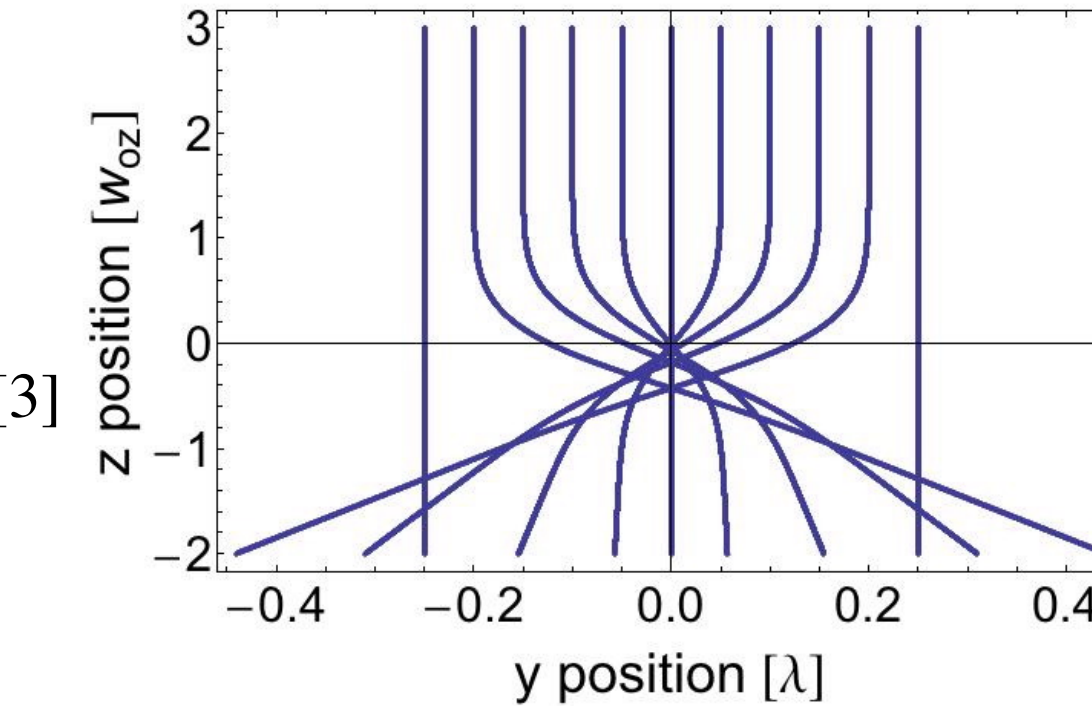
The detected signal corresponds to a peak current of 3×10^8 aoms/s through an aperture of area 0.1 mm². The collimated beam has a full width half max of 3.5 mm at 33 cm from the source; and was measured to have a divergence angle of 1.1 mrad.

STANDING WAVE LIGHT MASK:

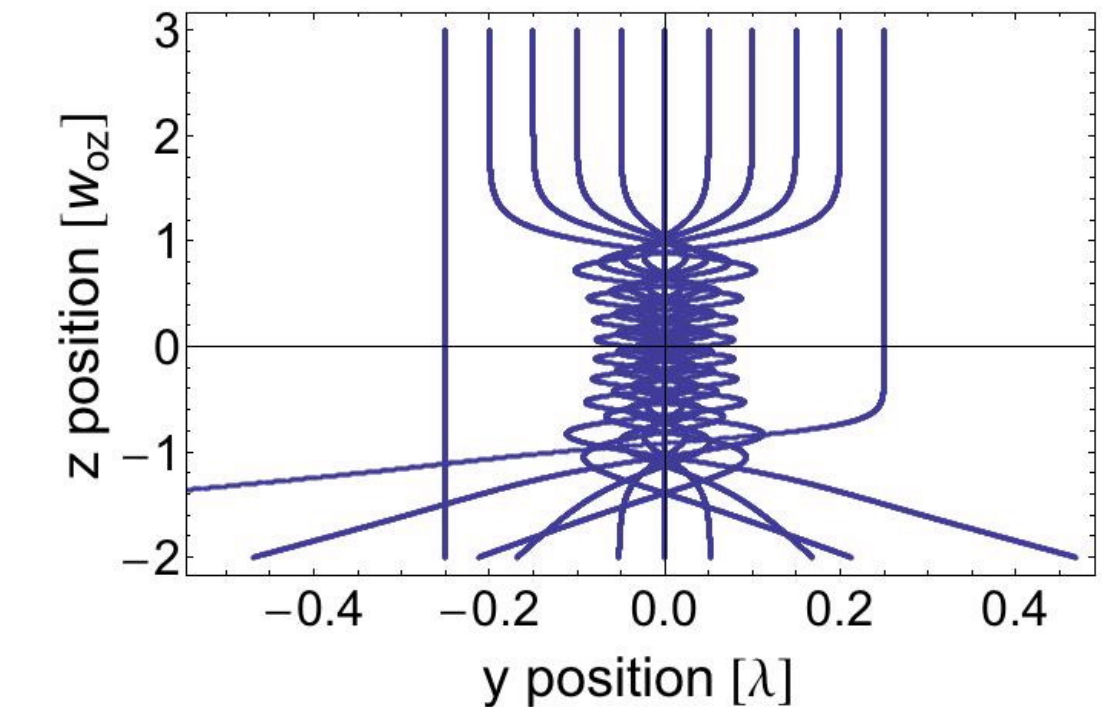
$$P_0 = \frac{\pi w_{ox} w_{oz}}{8} I_{focus}$$

$$I_{focus} = 5.37 \frac{m_{He^*} v_z^2 I_{sat} (\gamma^2 + 4\delta_{LM}^2)^2}{\hbar \delta_{LM} k^2 w_{oz}^2 \gamma^2} [3]$$

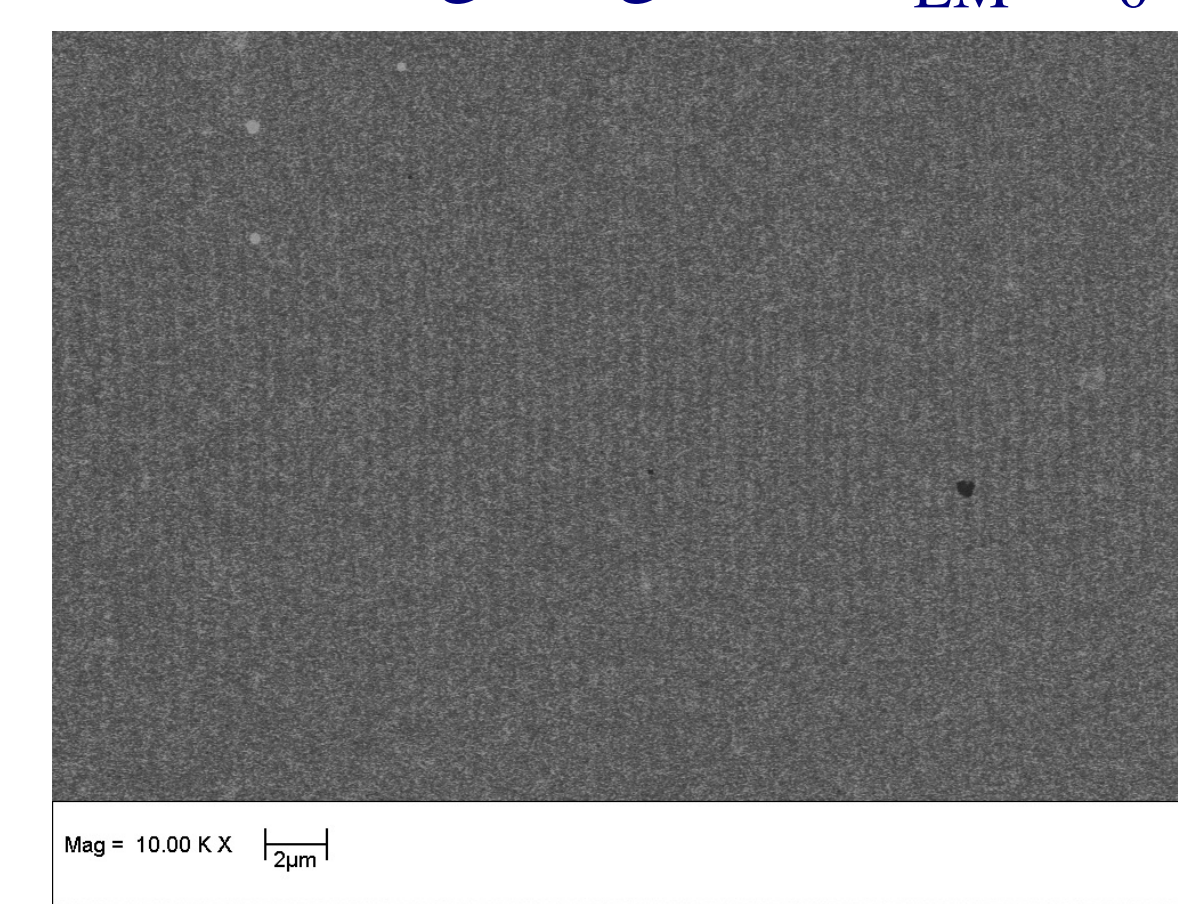
Focusing Regime: $P=P_0$



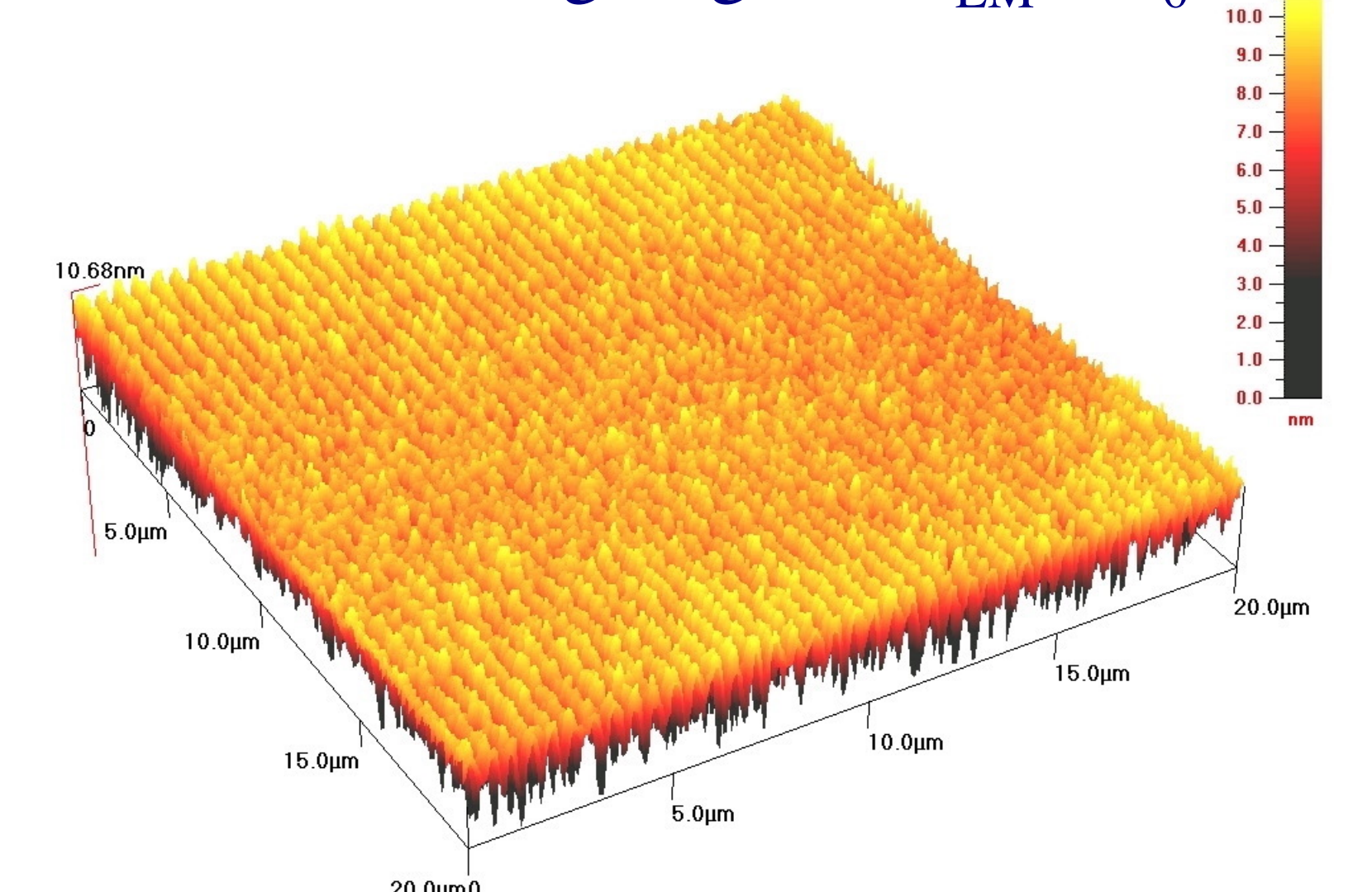
Channeling Regime: $P=64P_0$



Focusing Regime: $P_{LM}=P_0$



Channeling Regime: $P_{LM}=3P_0$



Results:

- Controlled the He^* induced destruction of a SAM on an Au coated Si wafer with a standing wave light mask.
- Lines in the pattern were spaced $\lambda/2$ apart, as expected.

References:

- J. Kawanaka et al. Appl. Phys. B **56** 21-24 (1993)
- Y. Xia et al. Chem. Mater. **7** 2332 (1995)
- J. McClelland J. Opt. Soc. Am. B **12** 1761 (1995)

Further Reading:

- J. Soding et al. Phys. Rev. Lett. **78** 1420 (1997)
M. Cashen et al. A.I. J. Opt. B: Quantum Semiclass. Opt. **4** 75 (2002)
D. Meschede, H. Metcalf, J. Phys D: Appl Phys. **36** R17 (2003)

Supported by: ONR and Department of Education